



ID (Nominal)	Wall	OD	90° Bends			45° Bends		
			A	B	C	A	B	C
300	70.00	444.80	300	522	745	300	392	484
375	76.00	533.00	300	566	833	300	410	521
450	83.00	623.20	300	612	923	300	429	558
525	89.00	711.40	350	706	1061	350	497	645
600	95.00	799.60	350	750	1150	350	516	681
675	102.00	889.80	350	795	1240	350	534	719
750	108.00	978.00	350	839	1328	350	553	755
825	114.00	1066.20	350	883	1416	350	571	792
900	121.00	1156.40	350	928	1506	350	589	829
975	127.00	1244.60	523	1145	1767	887	1145	1403
1050	133.00	1332.80	479	1145	1811	869	1145	1421
1200	146.00	1511.20	389	1145	1901	832	1145	1458
1350	159.00	1689.60	Use 2- 45° Bends			795	1145	1495
1500	171.00	1866.00	Use 2- 45° Bends			834	1220	1606
1650	184.00	2044.40	Use 2- 45° Bends			797	1220	1643
1800	197.00	2222.80	Use 2- 45° Bends			760	1220	1680
1950	190.00	2361.20	Use 2- 45° Bends			731	1220	1709
2100	203.00	2539.60	Use 2- 45° Bends			694	1220	1746
2250	215.00	2716.00	Use 2- 45° Bends			657	1220	1783
2400	229.00	2896.40	Use 2- 45° Bends			620	1220	1820
2550	241.00	3072.80	Use 2- 45° Bends			584	1220	1856
2700	254.00	3251.20	Use 2- 45° Bends			547	1220	1893
3000	279.00	3606.00	Use 2- 45° Bends			473	1220	1967

## 45° and 90° Bend Dimension

### Notes

1. All Bends are manufactured in accordance with CSA-A257.2.
2. Special angle bends are available upon request.
3. All dimensions are in millimeters unless otherwise shown.

