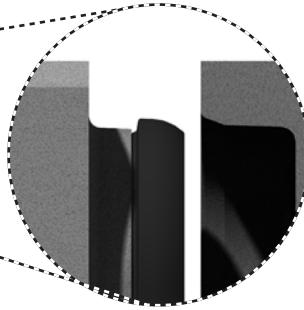
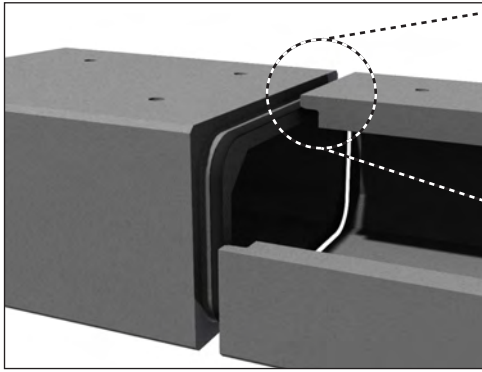




MCON Products Inc.
2150 Richardson Side Road
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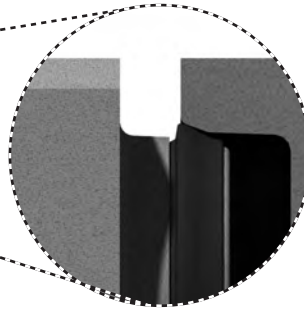
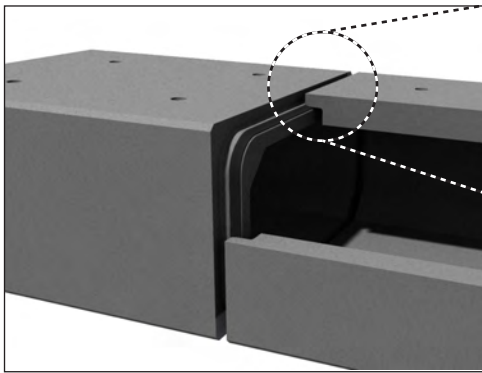
MCON Pipe & Products Inc.
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Pre-Lubricated Gaskets



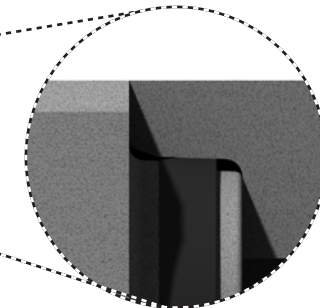
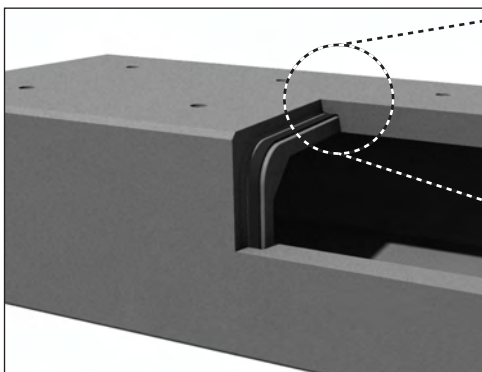
Step 1

Pre-lubricated gaskets are installed on the spigot of the box prior to delivery. Clean all dirt and foreign objects off the bell and spigot. Ensure both the bell and spigot are free of cracks, chips and defects.



Step 2

Align the spigot with the bell. Ensure the gasket is in contact with the entire circumference of both the bell taper and the spigot before fully homing the joint.



Step 3

Engage the spigot into the bell to fully install, locking the joint into place. The self lubricating gasket will roll over the step of the spigot and into the joint recess creating the complete seal.

Joint Procedure

Notes

1. The following above jointing procedure will ensure full optimization of pipe joint performance.
2. This jointing procedure applies to Box Sections available with pre-lubricated gaskets.

