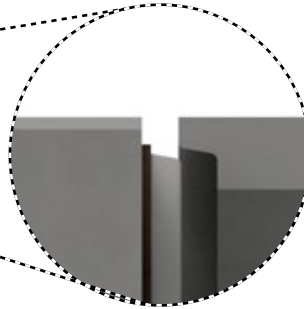
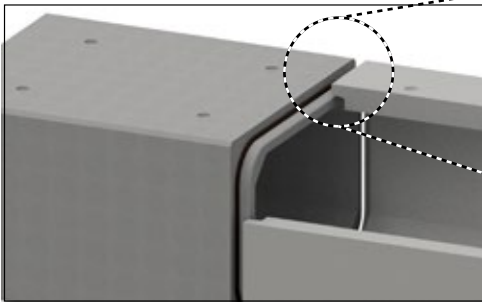


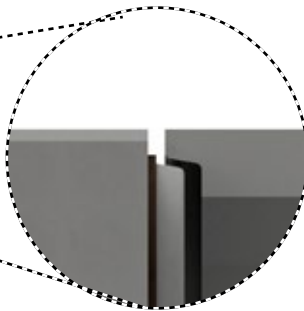
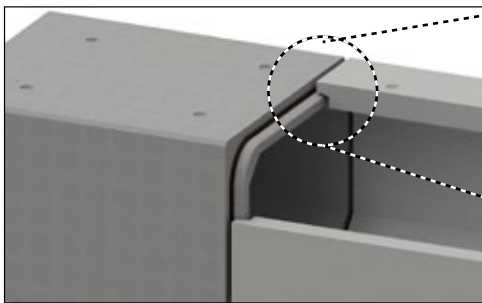
Step 1

Clean all dirt and foreign objects off the bell and spigot. Ensure both the bell and spigot are free of cracks, chips and defects. Apply butyl tape around the perimeter of the spigot.



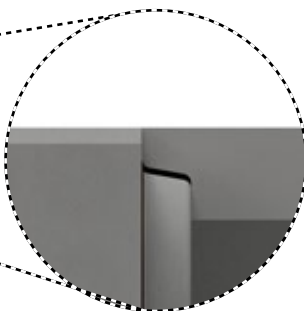
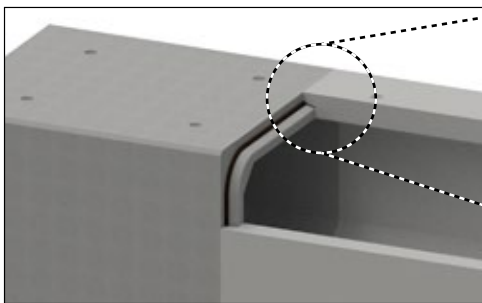
Step 2

Align the spigot with the bell. Ensure the butyl tape is in contact with the entire circumference of both the bell taper and the spigot before fully homing the joint.



Step 3

Engage the spigot into the bell to fully install, locking the joint into place. The butyl tape will deform between the bell and spigot creating the complete seal.



Box Section Joint Procedure - Butyl Tape

Notes

1. The following above jointing procedure will ensure full optimization of pipe joint performance.
2. This jointing procedure applies to Box Sections available with pre-lubricated gaskets.

